

Work Order ID 158202

158202

Page 1

Wednesday, March 15, 2017 11:14:08 AM

Item ID:	D2525	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:					Stop	*NS2*
Item Name:	Spacer					
Start Date:	3/15/2017	Start Qty: 2.00	*2*	Cust Item ID:		
Required Date:	3/15/2017	Req'd Qty: 2.00	*2*	Customer:		
Reference:	SCHEDULED					
Approvals:	Process Plan:	Date: MAR 15 2017	Tooling:	Date:	Run	Start *NR1*
	QC:	Date:	SPC (Y/N):	Date:	Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2525	Rev B								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <u>FG123</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

4 DAS 6 9-89 MAR 15 2017

4 DAS 27 9-89 MAR 15 2017

4 DAS 27 9-89 MAR 15 2017

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

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158202

Parent Item: D2525

D2525

Parent Item Name: Spacer

Start Date: 3/15/2017

Required Date: 3/15/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A99.10.15New IssueEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2525-1 *D2525-1* Spacer		Manufactured	No			100	Each	6.0000	1	24		DAS 6 9-89	MAR 15 2017
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		6							
				79482		6				4			
D2525-3 *D2525-3* Spacer		Manufactured	No			100	Each	7.0000	1	24		DAS 6 9-89	MAR 15 2017
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		7				4			
				79483		7				4			
D2525-5 *D2525-5* Spacer		Manufactured	No			100	Each	20.0000	4	8 16		DAS 6 9-89	MAR 15 2017
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		20				8			
				110768		12				8			
				86837		8				8			

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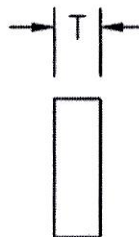
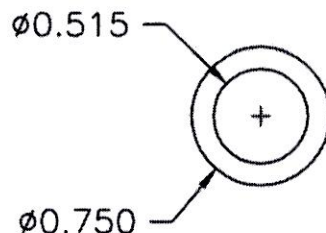
DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED H	DRAWING NO. D2525	REV. B SHEET 1 OF 1
DATE 99.09.30		TITLE SPACER KIT	SCALE 1:1
A	95.12.22	NEW ISSUE	
B	99.09.30	REVISED MATERIAL	

RELEASED
99.10.12 KE

PART NUMBER	THICKNESS T	QTY
D2525-1	0.750	1
D2525-3	0.250	1
D2525-5	0.125	4
D2525-7	0.063	0
D2525-9	0.032	0

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 138202

MAR 15 2017



MATERIAL: 5052-H32 (QQ-A-225/7) OR 1100 (QQ-A-225/1)
OR 6061-T6 (QQ-A-225/8) OR 6061-T6 (QQ-A-200/8)
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

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